



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4090-1
Job Sheet 187352



Part No: D4090-1

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV: A NEW ISSUE 10-04-19 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Receive Pcs	6 pcs	12/14/18	12/14/18	0.00	0.00	Not Required		DEC 11 2018
100	Purchasing	6 pcs	12/14/18	12/14/18	0.00	0.00	Purchasing		DEC 11 2018
110	Packaging	6 pcs	12/14/18	12/14/18	0.00	0.00	Packaging2		DEC 11 2018
120	QC	6 pcs	12/14/18	12/14/18	0.00	0.00	QC6		DEC 11 2018
130	Packaging	6 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2		DEC 11 2018
140	QC21-SA	6 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DEC 11 2018

Part Op 100 - Issue P/O: 01920 Make per Dwg Manufacture from 3M 7mil masking film #8522CP or Avery IPM #2031
Descriptions: 110 - Ensure material release note is attached
130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-12-11

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4090-1P	Placard	6 pcs (1 ea)	100-Purchasing	5136593

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4090-1P	6	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/3/18 10:41 AM dart.lavoie.chantal

Container No: S136595



Part: D4090-1

Job No: 187352

Serial No/Batch: S136595

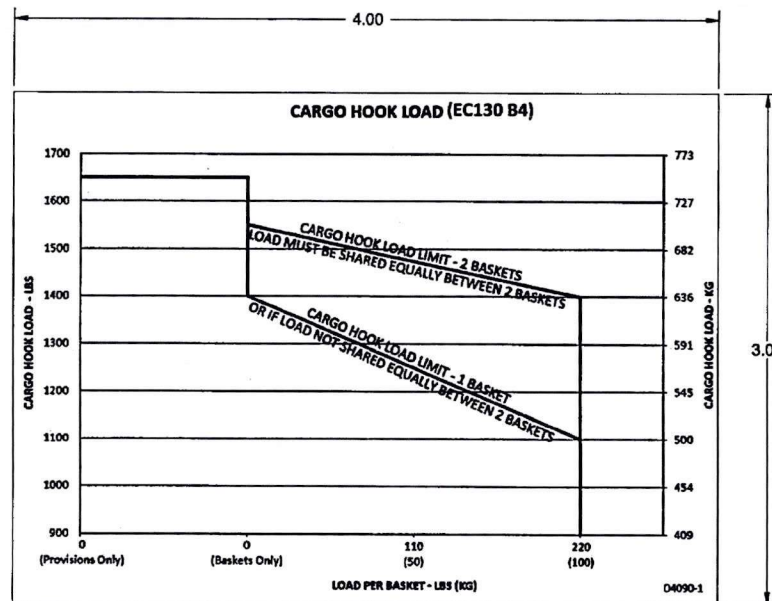
Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/18



D4090-1 PLACARD

NOTES:

- 1) MATERIAL: RED TEXT ON WHITE ADHESIVE VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

RELEASED
2017-01-11
EW 17-583

APPROVED

C	REVISED -5 PLACARD (SHEET 3)	HS	16.12.14
B	ADDED -7 PLACARD (SHEET 4)	CC	16.06.15
A	NEW ISSUE	HS	10.03.29
REV.	DESCRIPTION	BY	DATE
DESIGN	CC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	LL	D4090	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	16.12.14	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041920**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041920
PO Date: 12/3/18
Due Date: 12/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
DEC 03 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187354	D3428-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
							12 X	DEC 11 2018					
2	187347	D3671-1P			Placard D3671-1 : Various STC's As Per Dwg D3671 Rev. A	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
							12 X	DEC 11 2018					
3	187355	D3997-25P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.6666666/pcs	\$80.00
							12 X	DEC 11 2018					
4	187356	D3997-33P			Placard : Various STC's As Per Dwg D3997 Rev. B	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
							12 X	DEC 11 2018					
5	187352	D4090-1P			Placard : Dwg D4090-1 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
							12 X	DEC 11 2018				DAS 61 9-89	
6	187353	D4090-3P			Placard : Dwg D4090-3 Rev C	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
							12 X	DEC 11 2018					
7	187357	D4622-1P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
							12 X	DEC 11 2018					



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PURCHASE ORDER **PO041920**

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	187359	D4622-3P			Placard : Various STC's	Firmed	-	12/12/18	12 pcs	0 pcs	12 pcs	\$6.66666666/pcs	\$80.00
Grand Total:													\$640.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 12/3/18 11:02 AM dart.tsimiklis.chrisoula

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47267
Date: 12/10/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D3428-3P ✓	6.6667		6.6667	80.00
12 ✓	D3671-1P ✓	6.6667		6.6667	80.00
12 ✓	D3997-25P ✓	6.6667		6.6667	80.00
12 ✓	D3997-33P ✓	6.6667		6.6667	80.00
12 ✓	D4090-1P ✓	6.6667		6.6667	80.00
12 ✓	D4090-3P ✓	6.6667		6.6667	80.00
12 ✓	D4622-1P ✓	6.6667		6.6667	80.00
12	D4622-3P	6.6667		6.6667	80.00
	PO# 041920				
	Attn: Chrisoula				
	Subtotal:				640.00
	H - HST				
	HST				83.20
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	Total Amount 723.20
Comment: WO24209					Amount Paid 0.00
Sold By:					Amount Owning 723.20

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041920 ✓

Packing Slip#

W024209

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D3428-3P, D3671-1P, ✓
D3997-25P, -38P, D4090-1P, -3P, D4622-1P, -3P.

Quantity:

96 ✓

Certification:

We hereby certify that:

DAS
61
9-89

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Dec 10, 2019

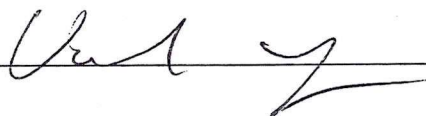
Authority:

3m

Approval:

Valerie Young

Signature:



Date: (yyyy/mm/dd)

2018/12/10

Title:

Office Admin.